



مؤسسة الهدف العربية للمقاولات  
Target Arabia Contracting Est.



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# VISION

Strive to develop into leaders in the field of HDD & Infrastructure within the Kingdom

# MISSION

To provide efficient, reliable, and competitive services that differentiates Target Arabia from the market



# Company Overview

Target Arabia is a Thrust Boring contracting company specialized in Horizontal Directional Drilling (HDD) with vast experience in the field of Construction & Infrastructure. Target Arabia's continuous growth is in synchrony with the expanse of the Kingdom's industrial sector, which in turn adds to our team's professionalism and knowhow in a variety of different HDD applications.



# HORIZONTAL DIRECTIONAL DRILLING introduction

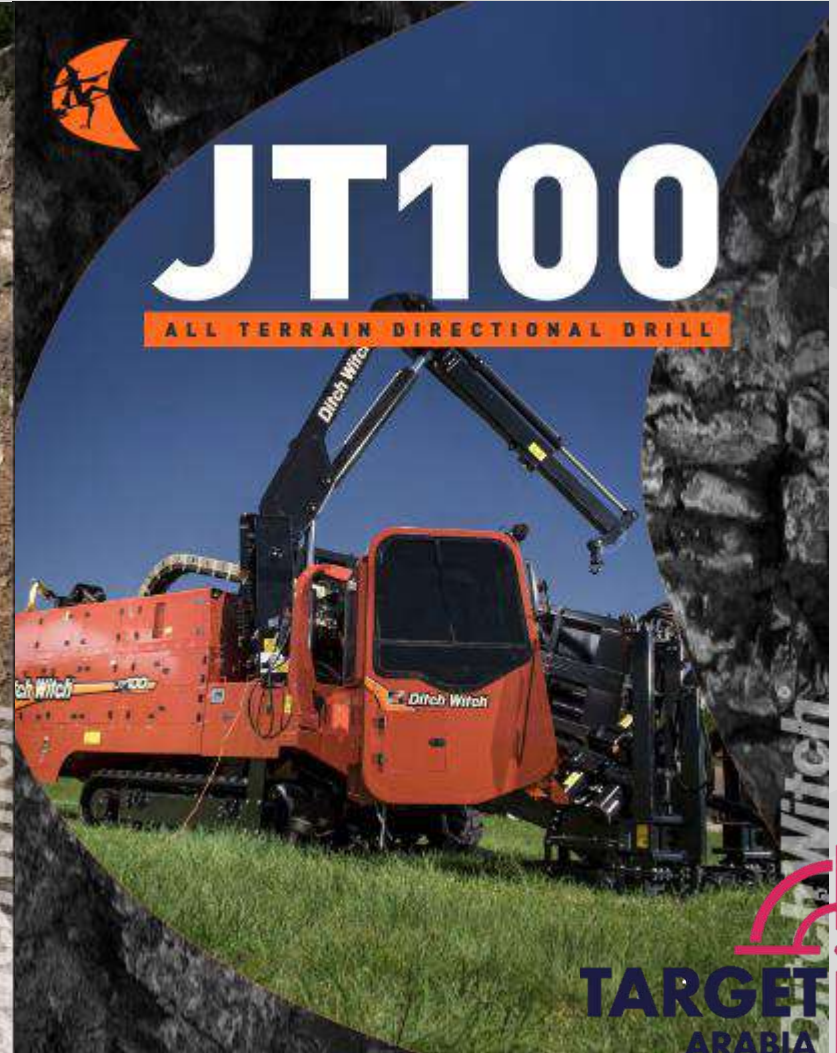
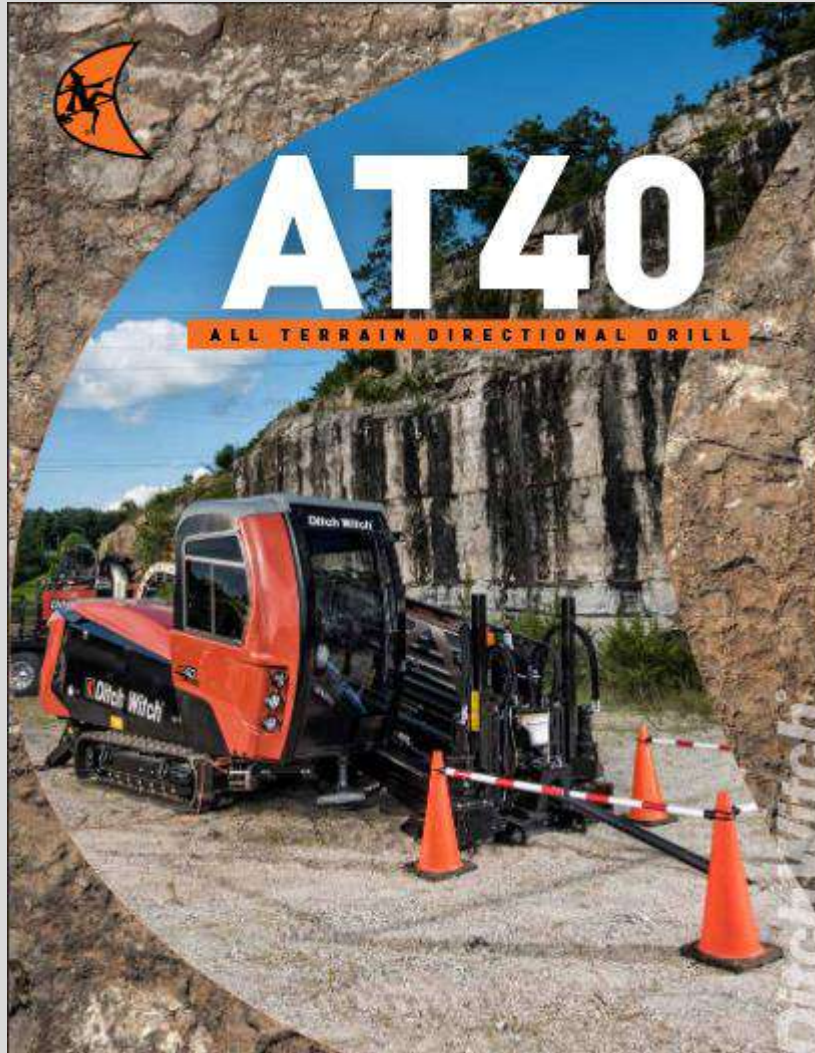
Horizontal Directional Drilling (HDD) is a construction method used for the crossing of obstacles found along pipeline route, such as roads, rivers, sensitive areas, etc. This is a trenchless construction method, avoids cutting and/or interruption of obstacle, and eliminates large environmental impacts associated with excavation of a trench.

Horizontal Directional Drilling is the application of the proven directional drilling techniques, used in Electricity, oil and gas well drilling, to steer a drill bit along a prescribed pathway beneath an obstacle. This pathway is then enlarged and improved such that a pipeline or conduit can be installed beneath the obstacle to be crossed.





# HORIZONTAL DIRECTIONAL DRILLING TECHNIQUE (HDD)



## QUALITY ASSURANCE

The procedures described in the following QA/QC will describe in layman's term the safe and proven practice for HDD method of insertion of HDPE pipes, the procedure is the same each and every time, the only changes are the location and the HDPE pipe variation. And this does not change on either safety or method of execution.





## QUALITY CONTROL

In order to drill a pilot hole precisely fitting to the planned profile, progress of the bottom hole assembly must be monitored carefully. Specially designed drilling bit tracking systems are employed for this purpose.

The heart of a tracking system is a transmitter (or most commonly called sonde) located in the nearest position to drilling head.

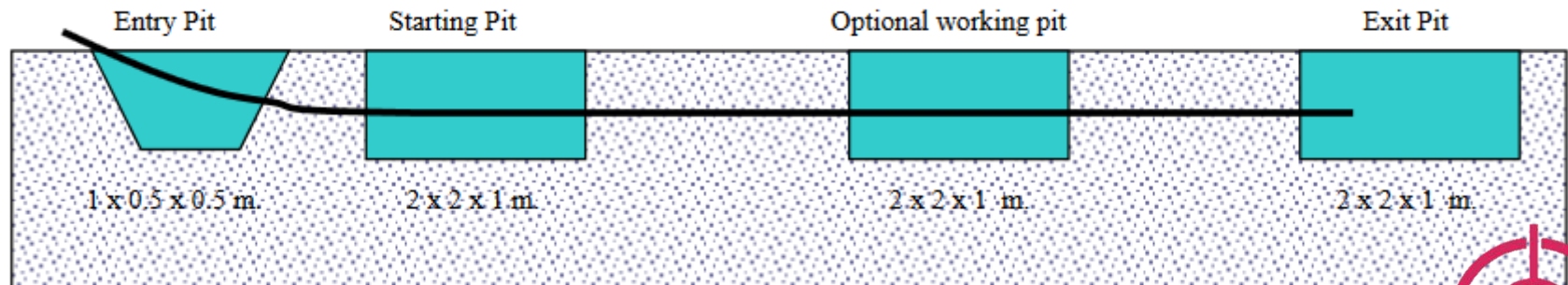
A sonde is

secured to drilling head by means of a locking mechanism and measures the inclination and roll angle of the cutting head continuously. This information is relayed to surface by radio waves and received by handheld receiver to display positional information and depth in such a way that the cutting head can be steered in the intended path in real time.



## The Pit Construction Layout

A cross sectional diagram showing a layout of pits required for HDD work. Size of pits shown on this diagram are approximate. The exact dimensions are calculated based on the length and size of horizontal bore.







## The main stages of the HDD technology are :

- Drilling a small diameter pilot hole by means of remotely controllable drilling assembly and pushing a drill pipe along a designated curved profile.
- Reaming the pilot hole to a diameter suitable for the installation of the pipeline string.
- Installing the pipeline into the reamed hole.





## Stage 1. Pilot Hole Drilling

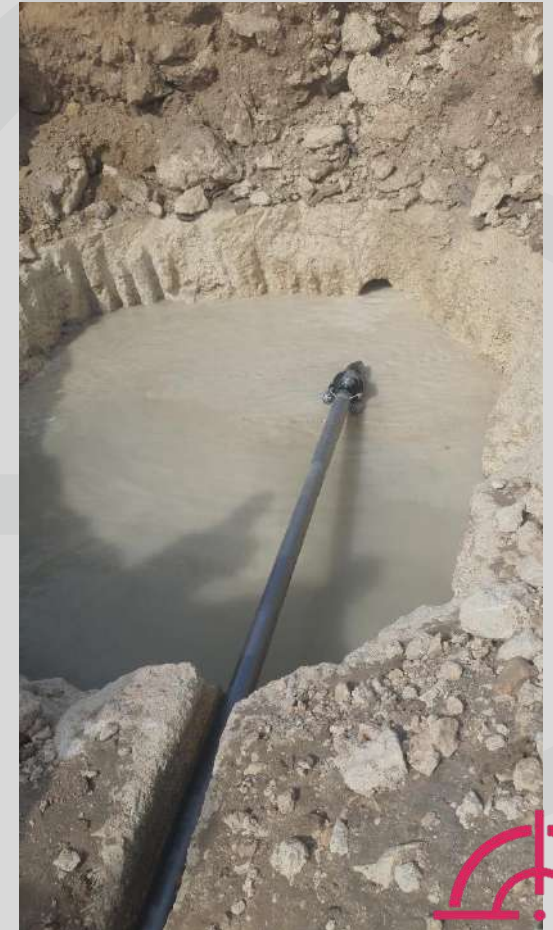
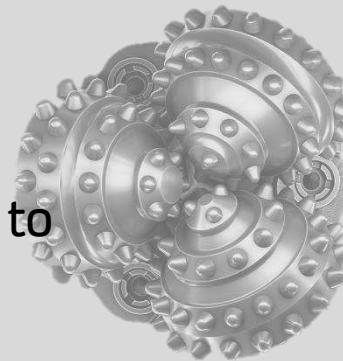
Drilling a small diameter pilot hole by means of remotely controllable drilling assembly and pushing a drill pipe along a designated curved profile.



## Pilot Hole Drill

A small-diameter pilot hole with directionally controllable down hole tools will be drilled by precisely following the planned profile. Pilot hole is steered into the planned course by means specialized cutting heads and directional control devices.

The most common tools used to deflect a horizontal bore are:





## Stage 2. Pre-reaming & Reaming

Reaming the pilot hole to a diameter suitable for the installation of the pipeline string.



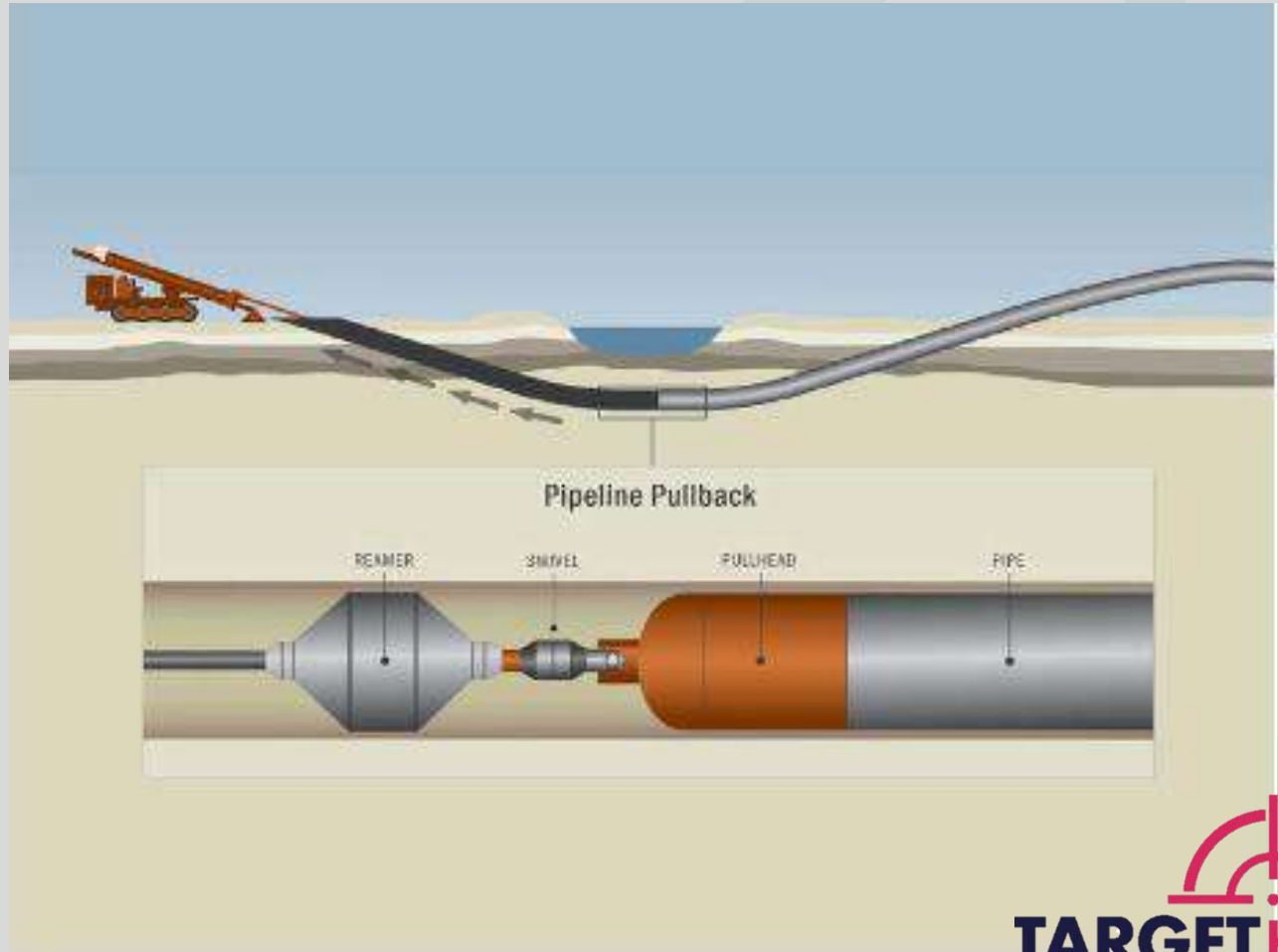
In order to achieve the best directional control, diameter of pilot hole must be as small as possible. Thus, pilot hole should be enlarged to a suitable diameter to allow easy installation of product pipe. Reaming operation is done upon Digi Track transmitter & receiver and different kinds of sonde. completion of pilot-hole drilling and normally carried out from exit to entry pit.

When cutting head of a HDD rig surfaces at the exit pit, all tools and tracking systems are unscrewed from drilling road and replaced by a reamer. Reamers are fabricated in various sizes and sometimes more than one pass of reaming is performed to enlarge the desired size. There are various types of reamers for different ground condition.



## Stage 3. Pipe Pull Back

Installing the pipeline into the reamed hole.





## Preparation of Pull Back Segments

On the exit side, the pipes to be installed will be welded to form a continuous string of sufficient length to cover the whole distance from entry to exit point. Prior to pulling, whole pipe segment is placed on a launching ramp consisting of roller supports with predetermined spacing and inclination to minimize friction losses.

## Pipe Pull Back

On the exit side, the pipe to be installed will be jointed to form a continuous pull back string of sufficient length to extend the whole distance from entry to exit point. Then this string is coated and hydro-tested up to the required standards. Prior to pulling, whole pipe segment is laid on a launching ramp consisting of roller supports with predetermined spacing and inclination to minimize friction losses. Special attention must be paid to avoid tight bends beyond elastic limit of product pipe.



## Surveying Technique:

The radiosonde system used for bit tracking in Position and orientation of cutting head is continuously transmitted by electromagnetic waves and used by drilling crew for steering.



**TARGET**  
ARABIA



## Bentonite Pump

The Bentonite high pressure pump is situated at the rear end of the drill rig, together with the connection for drilling fluids.

## Mixing Unit

The drilling fluid (water and bentonite mix) is prepared in a Bentonite mixing and storage system. The mixing unit is equipped with double tanks, each one with sufficient capacity for holding up to 4000 L of drilling fluid.



# HDPE WELDING

Butt welding is a welding technique used to connect parts which are nearly parallel and don't overlap. It can be used to run a processing machine continuously, as opposed to restarting the machine with a new supply of metals. Butt-welding is an economical and reliable way of jointing without using additional components.

Usually, a butt-welding joint is made by gradually heating up the two weld ends with a weld plate and joining them under a specific pressure. This process is very suitable for prefabrication and producing special fittings. The material is usually ground down to a smooth finish and either sent for processing or sold as a completed product.

This type of weld is usually accomplished with an arc or MIG welder but can also be accomplished by brazing. With arc welding, after the butt weld is complete, the weld itself needs to be struck with a hammer forge to remove slag (a type of waste material) before any subsequent welds can be applied. Another advantage with a MIG welder is that a continuous copper wire is fed onto the stock, making the weld virtually inexhaustible.

## Pipe Jointing

Pipes to be installed will be jointed as to form a continuous pull sections. In order to minimize frictional loads each pull section should have a homogeneous outer diameter and cross sectional shape. Therefore, pipe collars with larger dimensions, extrusions on outer surfaces welding rims, axial deviations, etc. should not be allowed. HDPE pipes are normally jointed by arc welding. Before welding, each pipe end must be cut in straight and perpendicular to line axis and smoothed if necessary. Then, both ends are beveled at 45 degrees by suitable machinery and perfectly aligned by means of external clamps. If required, both ends are preheated to required temperatures before welding. Then, pipe and are fused by using welding electrodes approved for high tensional applications. Final stage of welding is to remove external protrusions or rims with grinding machinery. Lastly, coating materials are applied internally and externally to prevent the pipe from hostile subsurface environments.





**HDPE (High Density Poly Ethylene) are jointed by butt fusion process.**

**Butt-welding process performed in different stages:**

- a) Alignment Stage:** Both pipe ends are fixed by clamps opposite to each other. Operator must secure both ends such that the axis of two cylindrical sections are aligned perfectly and locked permanently by clamping devices.
- b) Milling Stage:** Both ends are milled and smoothed to ensure the cleanliness and perfect coupling of the surfaces for welding.
- c) Adaptation Stage:** Pipe ends are pushed against a heated plate in order to produce a molten rim of plastic at both ends of pipe.
- d) Heating Stage:** Newly formed plastic rims are heated to welding temperatures. To avoid further growth of rims, applied force is reduced to minimum.



## Bundle Formation

If required, HDPE (High Density Poly Ethylene) pipes can be pulled in the form of bundle. A pipe bundle can only be formed if each element of segment has similar physical and strength characteristics. In other words, bundles consisting of steel and poly-ethylene pipes are not advisable.

If the shipment lengths of HDPE pipes are less than installation lengths, individual pipe pieces are butt-welded to form continuous segments of sufficient length. Then these segments are bundled together in the desired formation and strapped. Bundles of pipes should be formed in such a way to withstand tensional stresses imposed during pipe pulling.

All pressure tests, if required, should be done after pipe bundling in order to check integrity of strapping material.



# TARGET ARABIA MAIN WORKSHOP

















# COMPLETED PROJECTS









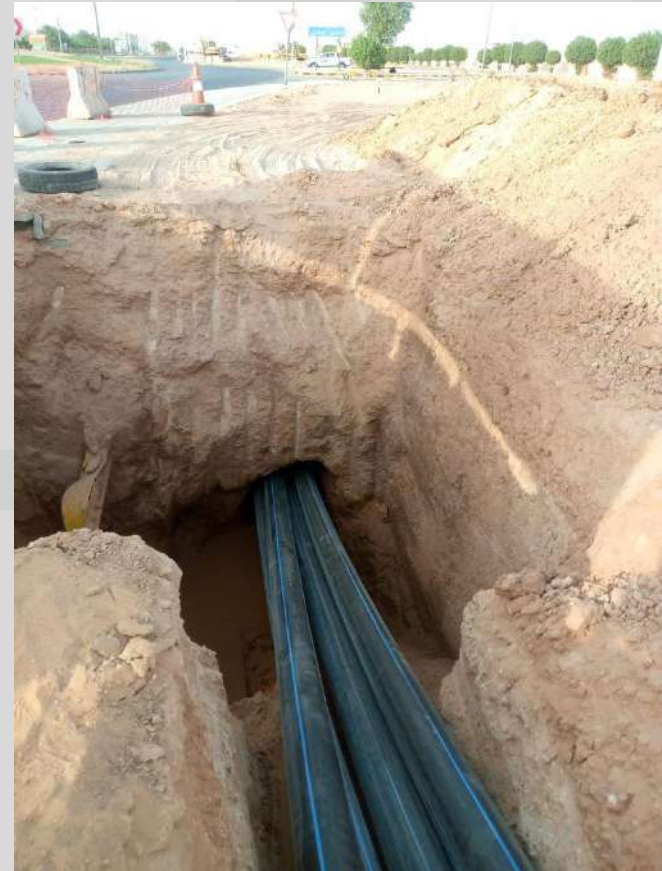




















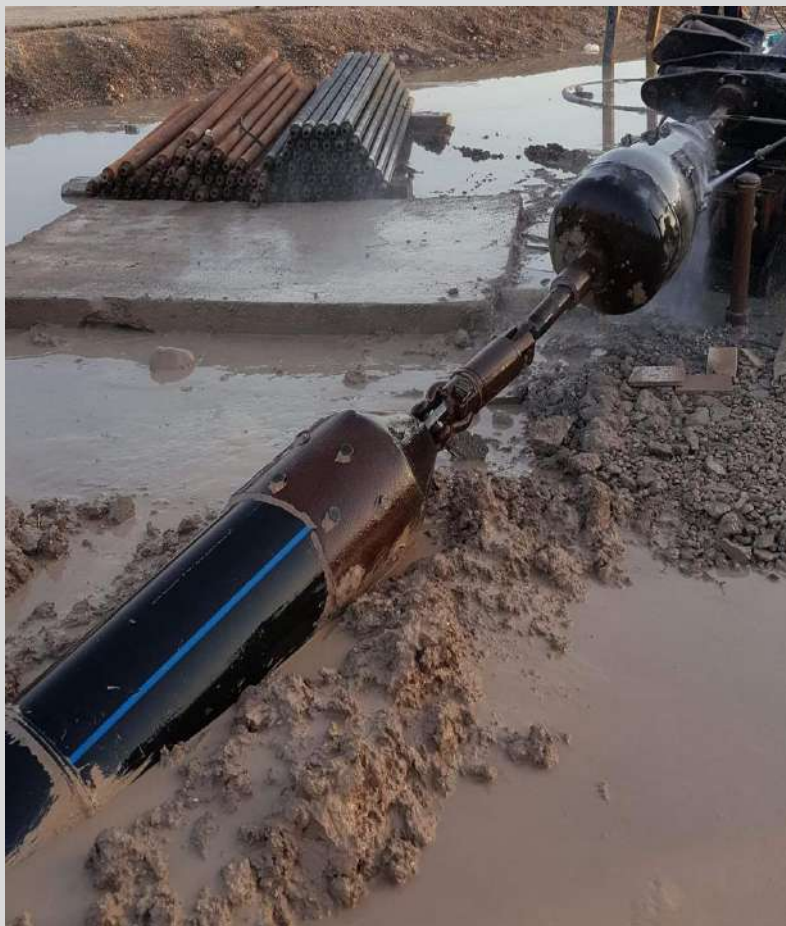










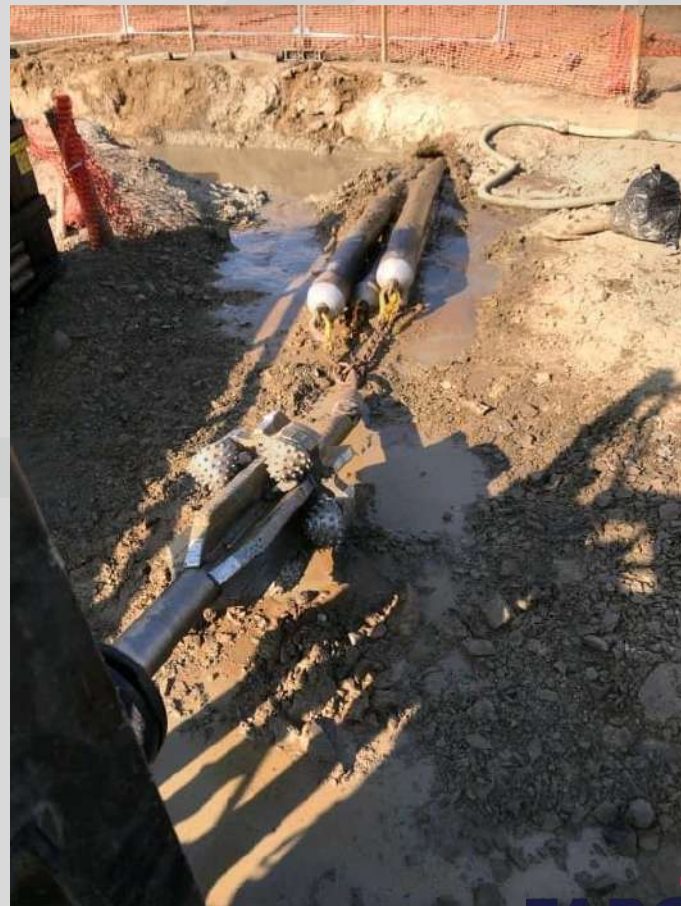




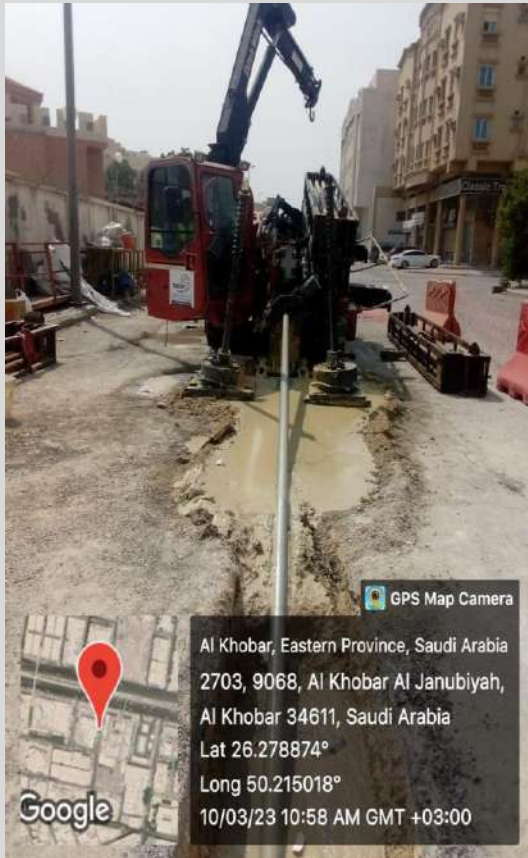




















An aerial night view of a city skyline, featuring a prominent skyscraper with a unique, angular design. The city is illuminated with lights, and a highway with traffic is visible in the foreground. The text "Our Clients" is overlaid in the center.

# Our Clients

# OUR CLIENTS

أرامكو السعودية  
saudi aramco



شركة المياه الوطنية  
National Water Company



SAR  
الخطوط الحديدية السعودية  
SAUDI ARABIA RAILWAYS

الشركة السعودية للكهرباء  
Saudi Electricity Company  
Diligently Serving You



Red Sea  
Global



نيوم NEOM

وزارة النقل  
TRANSPORT MINISTRY



SAIPEM



BESTER



الضبيب و السليم  
Dubai & Sulaim



زين  
zain



KEIR  
كير الدولية  
KEIR International

AL ZOMAN  
Contracting Co.

موبايلي  
mobily

stc





An aerial night photograph of a city skyline, featuring a prominent, dark, angular skyscraper in the center. The city lights are visible in the background, and a highway with traffic is in the foreground. The word "Certifications" is overlaid in white text with a thin underline.

# Certifications



SAUDI ARABIAN OIL COMPANY  
Unconventional Resources Engineering  
and Project Management Department  
Jafurah Pipelines & ISF Division  
Tower Building, R-TN-920, Dhahran,  
Saudi Arabia

أرامكو السعودية  
saudi aramco



March 7, 2023

**NON-OBJECTION LETTER**  
**FOR GULF EXCELLENT GROUP**  
**TO UTILIZE TARGET ARABIA CONTR. EST**  
**FOR THRUST BORING**  
**Contract No. 6600050464**

SAJAF-PM-L-SAIPEM-536-23

SERGIO CORTI, Contractor Representative  
Saipem – Snamprogetti E&C Co. Ltd.

With reference to CONTRACTOR's letter JUPWT5-SAUDR-PM-L-00729 dated February 20, 2023 concerning the referenced subject, please be advised that COMPANY has "No Objection" for Gulf Excellent Group (Subcontractor) to proceed with utilization of Target Arabia Contracting Est. (SAUDI ARAMCO ID 10109260) related to Thrust Boring Services for RTR Pipelines, subject to below conditions:

- All key personnel shall be approved by COMPANY.
- CONTRACTOR/Subcontractor shall adhere to all applicable contract schedules.
- Neither COMPANY's Approval to subcontract any portion of the WORK nor COMPANY's Non-Objection to CONTRACTOR's Subcontractor selection shall relieve CONTRACTOR of any of its obligations under the Contract.

COMPANY reserves the right to revoke this approval if Subcontractor performance is found to be unsatisfactory. CONTRACTOR shall either itself accomplish the WORK which would have been performed by the Subcontractor or must find a suitable replacement without impact to the project, and obtain COMPANY's approval.

Should you have any questions, please contact Lanouar Hajji, Sr. Project Engineer at 013 668-8693.

JAA L.H

  
MAMDOUH M. ANZI, Company Representative  
Unconventional Resources Engineering  
and Project Management Department

cc:  
Project File

Page 1 of 1

Saudi Aramco: Company General Use

SAIPEM SNAMPROGETTI E & C CO. LTD

RECEIVED

Date: 08-03-2023

Signature: 







Saudi Aramco E-Reference No. 0005575

## Registration Approval Letter

November 08, 2022

**Attention : TARGET ARABIA CONTRACTING ESTABLISHMENT**

**CR Number : 2051235580**  
**Supplier Type: Service Provider Only**  
**Country : Saudi Arabia**

We are pleased to inform you that TARGET ARABIA CONTRACTING ESTABLISHMENT is now registered in the Saudi Aramco Supplier Management System under Vendor Code No. 10109260, provided your company continues to meet all relevant Saudi Arabian and Saudi Aramco standards.

This registration, however, should not be construed as a commitment by Saudi Aramco to procure from you. Being registered as a supplier only grants your company the opportunity, along with other registered sources, to respond to requests for submitting proposals in accordance with Saudi Aramco's established policies and procedures. All procurement instruments including but not limited to service contracts, purchase agreements, or purchase orders will be issued based on the name and address included in your commercial registration (CR), as stated in your Supplier Registration.

Saudi Aramco wishes to remind you that being recognized as a supplier carries with it serious obligations and responsibilities to act in a legal and ethical manner. We wish to remind you of the Saudi Aramco Supplier Code of Conduct (SCOC) which you acknowledged. Failure to abide by the principles set forth in the SCOC can result in adverse actions being taken by Saudi Aramco against you including suspension of you as a supplier. Saudi Aramco also expects each of its suppliers to satisfy each of the requirements of any procurement instrument which might be placed and to act responsibly and reliably as a supply chain supplier.

Material Suppliers should apply for Saudi Aramco Supplier Portal access by forwarding a request to [portal-registration@aramco.com](mailto:portal-registration@aramco.com). The Supplier Portal is the main electronic business tool used between Saudi Aramco and its suppliers and serves to improve the flow and accuracy of key supply chain information.

For further information or assistance please contact the Saudi Aramco Supplier Help Desk by forwarding a request to [SupplierHelpDesk@aramco.com](mailto:SupplierHelpDesk@aramco.com) or via the unified call center 800-116-1168 for In-Kingdom suppliers or +966 (11) 290-8950 for Out-of-Kingdom suppliers.

Moamar Khazal Al Usaimi, Supervisor  
**Supplier Registration Unit**  
**Supplier Relationship Management Div**

It is the responsibility of the supplier to update Saudi Aramco Supplier Registration Profile through Ariba for the following:

1. Change of Name / Commercial Registration Number / Address / Owner(s)
2. Any change of the supplier location
3. Discontinue supply of approved commodities (9COMs and 9CATS)

This is an electronically generated letter by Saudi Aramco. To verify Supplier approval status, please contact Supplier Help Desk at [supplierhelpdesk@aramco.com](mailto:supplierhelpdesk@aramco.com)



Issuance Date: 09.29.2022  
CCC Reference Number: 09-944-092922-N



## Cybersecurity Compliance Certificate

This is to confirm that

### Target Arabia Contracting Est. (TARGET)

[Commercial Registration No. 2051235580]  
Al Khobar, KSA

Was subject to an assessment by RSM - Saudi Arabia to evaluate its compliance with Saudi Aramco Third Party Cybersecurity Standard (SACS-002). Based on the assessment carried out between 06 September 2022 and 29 September 2022, Target Arabia Contracting Est. (TARGET) was found to be compliant with the Standard.

For the classification of: General Requirements, Type: CCC

This certificate is valid for a period of two years from the date of issuance.

#### Disclaimer:

This certificate is provided based on the information provided by Target Arabia Contracting Est. (TARGET) that indicates their cybersecurity posture at the time of the assessment. RSM - Saudi Arabia has not evaluated the adequacy or appropriateness of the Standard compiled by Saudi Aramco. RSM - Saudi Arabia evaluation was limited to assessment against Saudi Aramco Third Party Cybersecurity Standard (SACS-002) and should not be relied upon as an assurance beyond the areas covered by this Standard. RSM - Saudi Arabia shall not be liable for any loss, damages, costs or expenses directly or indirectly incurred by any third party, who may rely upon this certificate for whatsoever reason. This certificate is only for the purpose of meeting the requirements of Saudi Aramco and should not be published on any website or relied upon by anyone other than Saudi Aramco.



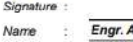
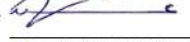
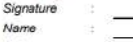






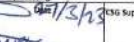
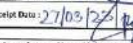

Authorized Signatory

By Audit Firm

Saudi Aramco: Company General Use



|   |  |  |                    |
|---|--|--|--------------------|
| <b>CENTRAL PROJECTS DEPARTMENT</b><br>Qassim and North Substation Projects Division<br><b>REVIEW OF CONTRACTOR'S SUBMITTAL</b>  |  |  الشركة السعودية للكهرباء<br>Saudi Electricity Company<br>طابقت                             |                    |
| Submittal No. :   | 2022/PM/EPC/DWD/125 Rev.00   | Date :   | September 27, 2022 |
| CONTRACT No.:   | 191001263705   | CONTRACTOR :   | Delta (CJSC)       |
| BUDGET ITEM No.:  |  | JOB ORDER No.:   |                    |
| PROJECT TITLE CONNECTION OF ALDAWAMI HOUSINGS/S 8610 WITH 132 KV NETWORK, IN DAWAMIA AREA.  |  |  |                    |
| From : Div. Manager, QNPD<br>Buraydah, Qassim 51421- P.O.Box 545<br>Tel: (01) 63220003 Fax: (01) 63220937   | To: Delta (CJSC)<br>P.O.Box 10373 Riyadh 11433<br>Tel:(611)4171900 Fax (011) 4171919   |  |                    |
| ACCEPTANCE OF THE FOLLOWING SUBMITTAL IS HEREBY REQUESTED:  |  |  |                    |
| Check in the Appropriate Box: <input type="checkbox"/> Drawings / Sketches <input type="checkbox"/> Materials / Equipment <input checked="" type="checkbox"/> Test Reports <input type="checkbox"/> Others (Specify)  |  |  |                    |
| FILL-UP APPLICABLE INFORMATION BELOW:   |  |  |                    |
| Description :   | Request for HDD Subcontractor Approval (Target Arabia)   |  |                    |
| Reference Specification :   |  |  |                    |
| Manufacturer/Supplier :   |  |  |                    |
| Vendor Address :  |  |  |                    |
| Expected Delivery Time :  |  |  |                    |
| COMPLYING WITH SCOPE OF WORK AND TECHNICAL SPECIFICATIONS? YES NO   |  |  |                    |
| IF "NO" INDICATE DEVIATIONS : (Provide justification and attach supporting documents) <input checked="" type="checkbox"/> <input type="checkbox"/>  |  |  |                    |
| (Contractor)<br>Submitted by : Project Manager<br>Signature : <br>Name : Engr. Ahmad Siddiq Bala<br>Date : 7/6/2022  | (National Grid-SA)<br>Received by : Project Engineer, Q & N Projects<br>Signature : <br>Name : Engr. Abdul-Aziz A. Al-Ageeli<br>Date : 7/6/2022 |  |                    |
| <b>FOR NG USE ONLY</b>  |  |  |                    |
| NG HAVE REVIEWED THE ABOVE SUBMITTAL AND FOUND IT:<br><input checked="" type="checkbox"/> <b>Acceptable</b><br><input checked="" type="checkbox"/> <b>Comments</b><br><input type="checkbox"/> Not Acceptable (Resubmit)<br><input type="checkbox"/> Acceptable with comments<br><input type="checkbox"/> See Attached Comments |  | Reference # : 22/3635/12051301<br>Date: 02/10/2022<br>must making sure The validity of the vehicle registration form and the validity of the certificates must be confirmed. |                    |
| Civil Project Engineer<br>PD-C / Qassim & North Projects Division<br>Signature : <br>Name : Engr. Abdul-Aziz A. Al-Ageeli<br>Date : #   |  | (Contractor)<br>Received by<br>Signature : <br>Name :<br>Date :                            |                    |
| NOTE : Acceptance does not release the Contractor from his responsibilities in performing the work in strict conformance with Contract, Scope of Work and Technical Specifications.   |  |  |                    |

|  |   |   |  |
|--|---|---|--|
|  NUMBER : Y02-22-00-00/01<br>DATE OF ISSUE : 01/04/1443   |   | RH,<br>Ream<br>Action<br>23/03/2023<br>PARTAR   |  |
| ABDULRAHMAN SAAD AL-RASHID & SONS CO. LTD.<br>P.O. Box 9102 - Riyadh, 11413  |   |   |  |
| Contract Title : MEDIUM VOLTAGE POWER SUPPLY FROM SS16P TO MULTI-MODAL LOGISTICS HUB (MMLH) AREA   |   | Contract No. : PC-P-1-7722  |  |
| <b>SUBMITTAL FORM</b>  |   |   |  |
| <input checked="" type="checkbox"/> Shop Drawing   | <input type="checkbox"/> Materials  | <input type="checkbox"/> Others   | Date: 23-Mar-23  |
| <input checked="" type="checkbox"/> Approval   | <input type="checkbox"/> Verification   | <input type="checkbox"/> Information  | Contractor Submittal # : MV-MMLH-PC-P-1-7722-008-073           |
| <input type="checkbox"/> Record  | <input type="checkbox"/> Evaluation   | <input type="checkbox"/> Others   | EWR / CSIG No. :<br>Previous CSIG / EWR Log # :                |
| ATTENTION : Engr. Shahid Nazeer Gill<br>Sr. Resident Construction Manager (SRCM)   |   |   |  |
| First Submittal <input type="checkbox"/> No Submittal <input type="checkbox"/> Previous Sub. No. :   |   |   |  |
| Subject Reference Section : SECTION - 02S85  |   |   |  |
| Description / Subject : Pre-Qualification Approval for HDD/THRUST BORING (Target Arabia Contracting Est.)  |   |   |  |
| List of Attachments : <input checked="" type="checkbox"/> EWR List <input checked="" type="checkbox"/> Technical Documents <input checked="" type="checkbox"/> Hard copy - 1 Original + 2 Copies <input type="checkbox"/> Soft copy in CD                          |   |   |  |
| Contractor Certification : * Having checked this submittal, we certified that it conforms to the requirements of the Contract Documents in all respect, except otherwise indicated herein.   |   |   |  |
| Signed by : QA/QC Manager   |   | Checked by : Construction Manager    |  |
| Signed by : Project Manager   |   |   |  |
| <b>Royal Commission Review / Construction support Group</b>  |   |   |  |
| <input type="checkbox"/> Cost  | <input checked="" type="checkbox"/> Quantity survey   | <input type="checkbox"/> Estimate   | <input type="checkbox"/> MS                                    |
| <input type="checkbox"/> Schedule  | <input type="checkbox"/> SE   | <input type="checkbox"/> Others   |  |
| Project Controls : Royal Commission / MSC Review and Approval Status   |   |   |  |
| <input type="checkbox"/> (A) Work May Proceed  | <input checked="" type="checkbox"/> (B) Work May Proceed - Minor Comments                       | <input type="checkbox"/> (C) Work May Proceed Except as Noted   | <input type="checkbox"/> (D) Disapproved                       |
| <input type="checkbox"/> Acceptable with no comments   | <input type="checkbox"/> Acceptable with minor comments   | <input type="checkbox"/> Unacceptable / Rejected  | <input type="checkbox"/> Other Comments See Below              |
| <input type="checkbox"/> Re-submittal not required. Incorporate comments and proceed.  | <input type="checkbox"/> Re-submittal required. Incorporate contractor's proposal.              | <input type="checkbox"/> Submittal incomplete. Complete & Re-submit again.  | <input type="checkbox"/> Submittal inconsistent with contract. |
| <input type="checkbox"/> Engineering Review Comments Sheet (E)   | <input type="checkbox"/> EWR List of Submitted Materials indicating the review status submitted | ATTACHMENTS:<br><input type="checkbox"/> Contractor Drawing Submittal Sheet(s) indicating status of submitted drawings (EG)<br><input type="checkbox"/> Other Enclosures / Attachments. |  |
| NOTE: Shop Drawing review require "Release for Construction" sticker before proceeding.  |   |   |  |
| CSIG Log # : 111156  |   | CSIG Supervisor :  Date : 02/10/2022   |  |
| Receipt Date : 27/03/2023   |   |   |  |
| <b>RC/MSC CONSTRUCTION</b>   |   |   |  |
| The review and approval is provided conditionally that the submittal is in compliance with the contract documents. This approval shall not be construed as an approval of a change in Contract scope or price. A protest response shall be made by the Contractor. |   |   |  |
| ADDITIONAL COMMENTS :<br><b>ACCEPTABLE, NO NEED TO SUBMIT MATERIAL SUBMITTAL FOR ADD CASING + M.S FOR HDD WORKS.</b>   |   |   |  |
| Project File No : 111156   |   | For RC/MSC :   |  |
| EWR No. : 1722-PQ-073  |   | Engr. Shahid Nazeer Gill  |  |
| Ref. Number :  |   | Senior Resident Construction Manager (SRM)  |  |
| CC: RF / Chrome :  |   | Date : 27/03/2023   |  |



# THANK YOU

## Contact Details

**Email:** [info@target-arabia.com](mailto:info@target-arabia.com)

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